

## Welder Multi-Process Alloy Welding (MPAW)

## **ENDORSEMENT EXAM BREAKDOWN**

The following table shows the number of questions per General Area of Competency (GAC) and Competency on the *Welder Multi-Process Alloy Welding (MPAW) Endorsement Exam*.

## Number of questions on each exam: 56

Endorsement Exam GAC/Competency			#
D.	SHI	ELDED METAL ARC WELDING (SMAW)	15
	D3.	Select electrodes for SMAW	10
	D6.	Use the SMAW process on low carbon steel plate and pipe	5
	D9.	Use the SMAW process on stainless steel and/or low carbon steel plate and pipe	0
F.	GAS	TUNGSTEN ARC WELDING (GTAW)	14
	F5.	Use the GTAW process for stainless steel	14
G.	SPE	SPECIALIZED PROCESSES	
	G1.	Describe specialized welding processes	5
H.	BAS	IC METALLURGY	12
	Н3.	Describe common ferrous, non-ferrous and reactive metals and their weldability	10
	Н6.	Describe die castings and their weldability	2
I.	WE	LDING DRAWINGS, LAYOUT AND FABRICATION	10
	I5.	Interpret and apply mechanical drawings and layout components	8
	I6.	Fabricate weldments	2
		Total:	56

Welder: Multi-Process Allow Welding (MPAW) Endorsement Exam Breakdown

January 1, 2023