



SAMPLE TEST QUESTIONS MOTOR VEHICLE BODY REPAIRER-
ITA WEBSITE

- 1 How are spot welds located on the underside of an apron?
 - A. Heat the undercoat with a torch.
 - B. Visually inspects with a trouble light.
 - C. Grind the surface with an angle grinder.
 - D. Clean factory seams with a heat gun and scraper.

- 2 What clamps are used to anchor a modern unibody vehicle to allow a technician to pill out collision damage?
 - A. Dip rail clamps.
 - B. Pinch weld clamps.
 - C. Under body clamps.
 - D. Compression clamps.

- 3 What is the first step in preparing a bare metal surface for corrosion protection?
 - A. Clean with lacquer thinner.
 - B. Clean with soap and water.
 - C. Sand with coarse sand paper.
 - D. Clean with wax and grease remover.

- 4 What is done when applying a woodgrain overlay over a corner?
 - A. Make a slit in the overlay.
 - B. Cut 90° notches in the overlay.
 - C. Fold the overlay over the corner.
 - D. Apply adhesive and stretch the overlay over the corner.

- 5 When a spot repair is performed when are the vinyl stripes replaced?
 - A. After the basecoat.
 - B. After the clearcoat.
 - C. Before the last coat of clear.
 - D. Before the last coat of base.



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- 6 When are moulding and emblem holes drilled?
 - A. After painting.
 - B. Before priming and painting.
 - C. Before installing the new panel.
 - D. After priming and before painting.

- 7 What is done to prepare the surface before applying a woodgrain overlay?
 - A. Wax or glaze.
 - B. Spray with trim adhesive.
 - C. Sand with a fine grit sandpaper.
 - D. Wash with a paint softening solvent.

- 8 What is affected by sway damage to the front fender apron of a unitized car body?
 - A. Toe-in.
 - B. Caster.
 - C. Camber.
 - D. Dynamic balance.

- 9 Which type of damage is found away from the initial impact area?
 - A. Direct.
 - B. Indirect.
 - C. Previous.
 - D. Secondary.

- 10 Which component is aligned first when repairing a vehicle with severe side or rear collision damage?
 - A. Front door.
 - B. Rear door.
 - C. Front door window.
 - D. Rear door window.



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- 11 Which misalignment condition is corrected first on a unibody vehicle?
 - A. Sag.
 - B. Mash.
 - C. Diamond.
 - D. Sidesway.

- 12 Which type of damage is caused by loose objects as they move about during a collision?
 - A. Mass.
 - B. Primary.
 - C. Centrifugal.
 - D. Secondary.

- 13 What is the result of overheating a frame rail when removing sharp buckles?
 - A. Softening of the metal.
 - B. Cracking of the metal.
 - C. Sagging of the metal.
 - D. Annealing of the metal.

- 14 What term describes the ability to stretch metal material and have metal material return to it's original shape?
 - A. Elastic deformation.
 - B. Tensile strength.
 - C. Work hardening.
 - D. Yield strength.

- 15 What is done when a high strength steel rocker panel is severely buckled or torn?
 - A. The entire panel is replaced.
 - B. The damaged area is replaced.
 - C. The damaged area is repaired without heat.
 - D. The damaged area is hammered and MIG welded.



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- 16 What information must be known before setting up a unibody vehicle on a frame machine?
- A. Gross vehicle weight.
 - B. Ride height of vehicle.
 - C. Type of vehicle suspension.
 - D. Reference measurement points.
- 17 What is used to determine shortness on one side of a frame?
- A. Camber gauge.
 - B. Cross measurements.
 - C. Datum line specifications.
 - D. Comparison measurements.
- 18 Which tool is used to make accurate diagonal measurements on a frame where obstructions occur?
- A. Tram gauge.
 - B. Datum gauge.
 - C. Tape measure.
 - D. Centering gauge.
- 19 Why is fiberglass body filler used over areas where welding has been performed?
- A. It enhances the structural integrity of the vehicle.
 - B. It does not absorb moisture.
 - C. It is easier to sand than body filler.
 - D. It hides poorly welded joints and plugs.
- 20 What colour should the shrinking area of a panel be before the quenching takes place?
- A. Black.
 - B. Dull red.
 - C. Cherry red.
 - D. Salmon pink.



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- 21 How is strength increased without adding weight to a body panel?
- A. Stressing the metal.
 - B. Crowning and ridging.
 - C. Using inner panel construction.
 - D. Using aluminium reinforcements.
- 22 What is used to repair minor cracks and tears in thermosetting plastic components?
- A. Plastic welder.
 - B. Polyester putty.
 - C. Filler adhesives.
 - D. Structural bonding tape.
- 23 What will happen when body filler is applied to a pop-riveted seam?
- A. The filler will not stick to the pop-rivets.
 - B. The filler will crack due to panel flexing.
 - C. The rivets will corrode due to incompatibility with the filler.
 - D. The filler will pop due to the rivets expanding more than the surrounding metal.
- 24 What must be avoided when using a disc grinder on a low crowned panel?
- A. Warping the work surface.
 - B. Overheating the backing pad.
 - C. Excessive wear to the sander disc.
 - D. Melting the paint and clogging the disc.
- 25 How is body filler mixed to ensure proper catalyzation?
- A. Shake hardener and filler in small container.
 - B. Mix filler and hardener on cardboard mixing board.
 - C. Fold coloured hardener and filler together until uniform in colour.
 - D. Stir coloured hardener and filler together until uniform in colour.



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- 26 A structural component is being replaced. What is applied to restore the galvanized and zinc coating that has been removed by sanding or grinding?
- A. Wash primer.
 - B. Metal conditioner.
 - C. Weld-thru primer.
 - D. Pinch-weld primer.
- 27 Which undercoat is used on galvanized panels?
- A. Polyester primer.
 - B. Vinyl wash primer.
 - C. Two-part urethane.
 - D. Lacquer primer surface.
- 28 What is used to clean plastic panels during final cleaning?
- A. Vinyl wash.
 - B. Soapy water.
 - C. Wax and grease remover.
 - D. Non-solvent based cleaner.
- 29 What must be checked when repairing a conventional frame vehicle?
- A. Accidental glass damage.
 - B. Excessive metal shrinkage.
 - C. Changes to body and frame dimensions.
 - D. Correct dimensions of the door openings.
- 30 Why is it sometimes necessary to pull or push the damaged part of a frame beyond the normal positions?
- A. To provide readjustment allowance.
 - B. To allow for the natural springback of the frame.
 - C. To account for contraction and expansion of steel.
 - D. To allow for the same repair methods for the body.